

PLA (Polylactic Acid)

Use the following configuration:

1. Clean brass 0.4 mm nozzle (ddd's standard);
2. Original spring for extruder;
3. Filamentreel of dddrop PLA;
4. FFF profile PLA (<https://www.ddd.com/ddd-support/>);
5. Dimafix (use spray or pen, it depends on which machine you have. <https://www.ddd.com/products/parts/>).



Important notes:

1. When using Dimafix, never use the Ammonia heatbed cleaner. The combination of Dimafix and Ammonia will damage your glassplate.
2. Keep the cover of the dddrop 3D printer always closed while printing a product. Don't open the cover for any reason.

*For any questions, don't hesitate to contact our Customer Service.
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